

ATTENTION

Confirm with the Mercury Marine Installation manual supplied with the motor, the correct lifting device required prior to hoisting the motor. Ensure proper mounting template is used based on Boat Model.





MOTORS 25HP+

Install Guide for Motors 25HP+ WB.M25+.02







STEP 1

Remove the center pre-installed bolt located on the Transom to accommodate the Motor Template.

NOTE

Riveted hulls may require a screw on the transom cap to be removed for properly mounting the template.

STEP 2

Mount the Motor Template onto the Transom of the Boat

NOTE

Ensure Motor Template is sitting flush with the Transom.

STEP 3

Align the right edge of the template with the center keel dimple and clamp in place.

Confirm template location with Lead Rigger/ Shop Foreman.

ATTENTION

Do not drill pilot holes prior to confirming template location with Lead Rigger/Shop Foreman.

https://support.legendboats.com/



MOTORS 25HP+

Install Guide for Motors 25HP+ WB.M25+.02





STEP 4

Using the 1/2" drill bit, drill through the Transom into each hole of the Motor Template.

STEP 5

Remove the Motor Template from the Transom and re-install the bolt from Step 1.



STEP 6

Review Motor Crate to locate any damage or potential issues with the Motor. Uncrate Motor and review again for any damages.

ATTENTION

If there is damage to the Motor or Crate, review with Lead Rigger/Shop Foreman.



MOTORS 25HP+

Install Guide for Motors 25HP+ WB.M25+.02

										3-							Low Low
	1	LEGEND								S. 7							4
		Nor Plac m	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	1	-		1	-	-	Ē		5= i	22		-		a É,
	2 -	- 43 (NH HQ		~ ~		-											完之
	1	/1 As															
	3	• • • • • • • • •								-							
		** 3R0 H012 ** 5FLASH 10002 5				1798									ртун		
	· · ·	CT ROHO 6	-	-	6 × 10.00			1		- anan	0 81.200.0 5.			0000000 000		r	569. 4
		210 HBLE FO 350 HBLE FO SPLASH HODELS		-				1			27 1946 0-1			lines M	Elett Sult	gast.	
		7 340 HOLE		-0 Baller (n.B an Ballington)	27 67 - 4 1 - 12 97 - 10 - 12 - 12	er Benn pro-	e an				9 8-3/112 8-1			وللماء ومروق	للدب دينان هيو	Paddall	-1
	HUT	2N0 H0LE 3R0 H0LE FOR SPLASH MODELS	10 10 10 10 10 10 10 10 10 10 10 10 10 1		44 0.000000	4473 4446 4466,446	un 11			-				010 010			
	I ELPT CT		107 77100110 970 00000100	31 (84 7) 7758633	181.0	10- 7730A.0	100 173300			man.	њ. Мањи 10. п			141 ********			
2	6 ELP7 46	2ND HOLE 3RD HOLE FOR SPLASH	the fit		94 17 19440	ш 2 ¹ П <u>эм</u> н	1 ma			3848	46 TE 21 17 1726548	е Ганна	_		the Theleast	101d	
1		MODELS 2HD HOLE		16 BA		0.00 x4			_		0-1 0- 10-4 32	60 K 604 E M F 72		94 - 14 - 14	0-1 10 30		1995 - 1995 - 1995 - 1995 - 1995 - 1995 - 1995 - 1995 - 1995 - 1995 - 1995 - 1995 - 1995 - 1995 - 1995 - 1995 -
-	0 ELPT 49	SPLASH					0.5W			CARDING .	17.348443 8	Maria	7	P7348443	Watter Reb		

STEP 7

Review the Legend Motor Guide to determine the mounting hole location of the Motor onto the Transom.



STEP 8

Refer to the Mercury Marine Installation manual included with the Motor for installing the motor.

Confirm with the Mercury Marine Installation manual the correct lifting device required prior to lifting the motor.



QR Code directs to Mercury Owners manuals. Continue to Americas - United States site for reference documents when prompted.

ATTENTION

Motors greater than 175HP require a 3/8" gas line for installation. Motors less than 175HP require a 5/16" gas line for installation.